

GEMÜ 549 eSyDrive

Motorized angle seat globe valve

EN

Operating instructions



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1 General information

1.1 Information

- The descriptions and instructions apply to the standard versions. For special versions not described in this document the basic information contained herein applies in combination with any additional special documentation.
- Correct installation, operation, maintenance and repair work ensure faultless operation of the product.
- Should there be any doubts or misunderstandings, the German version is the authoritative document.
- Contact us at the address on the last page for staff training information.

1.2 Symbols used

The following symbols are used in this document:

Symbol	Meaning
●	Tasks to be performed
►	Response(s) to tasks
–	Lists

1.3 LED symbols

The following LED symbols are used in the documentation:

Symbol	LED conditions
○	Off
●	Lit (on)
⦿	Flashing

1.4 Definition of terms

Working medium

The medium that flows through the GEMÜ product.



1.5 Warning notes



Wherever possible, warning notes are organised according to the following scheme:



SIGNAL WORD	
Possible symbol for the specific danger	Type and source of the danger <ul style="list-style-type: none"> ► Possible consequences of non-observance. ● Measures for avoiding danger.


Warning notes are always marked with a signal word and sometimes also with a symbol for the specific danger.

The following signal words and danger levels are used:







 DANGER	
	Imminent danger! <ul style="list-style-type: none"> ► Non-observance can cause death or severe injury.

 WARNING	
	Potentially dangerous situation! <ul style="list-style-type: none"> ► Non-observance can cause death or severe injury.

 CAUTION	
	Potentially dangerous situation! <ul style="list-style-type: none"> ► Non-observance can cause moderate to light injury.

NOTICE	
	Potentially dangerous situation! <ul style="list-style-type: none"> ► Non-observance can cause damage to property.

The following symbols for the specific dangers can be used within a warning note:

Symbol	Meaning
	Danger of explosion
	Hot actuator parts!
	Corrosive chemicals!
	Hot plant components!
	Rotating cover!
	Incorrect combination of actuator and valve body!

2 Safety information

The safety information in this document refers only to an individual product. Potentially dangerous conditions can arise in combination with other plant components, which need to be considered on the basis of a risk analysis. The operator is responsible for the production of the risk analysis and for compliance with the resulting precautionary measures and regional safety regulations.

The document contains fundamental safety information that must be observed during commissioning, operation and maintenance. Non-compliance with these instructions may cause:

- Personal hazard due to electrical, mechanical and chemical effects.
- Hazard to nearby equipment.
- Failure of important functions.
- Hazard to the environment due to the leakage of dangerous materials.

The safety information does not take into account:

- Unexpected incidents and events, which may occur during installation, operation and maintenance.
- Local safety regulations which must be adhered to by the operator and by any additional installation personnel.

Prior to commissioning:

1. Transport and store the product correctly.
2. Do not paint the bolts and plastic parts of the product.
3. Carry out installation and commissioning using trained personnel.
4. Provide adequate training for installation and operating personnel.
5. Ensure that the contents of the document have been fully understood by the responsible personnel.
6. Define the areas of responsibility.
7. Observe the safety data sheets.
8. Observe the safety regulations for the media used.

During operation:

9. Keep this document available at the place of use.
10. Observe the safety information.
11. Operate the product in accordance with this document.
12. Operate the product in accordance with the specifications.
13. Maintain the product correctly.
14. Do not carry out any maintenance work and repairs not described in this document without consulting the manufacturer first.

In cases of uncertainty:

15. Consult the nearest GEMÜ sales office.

3 Product description

3.1 Buttons for on-site control

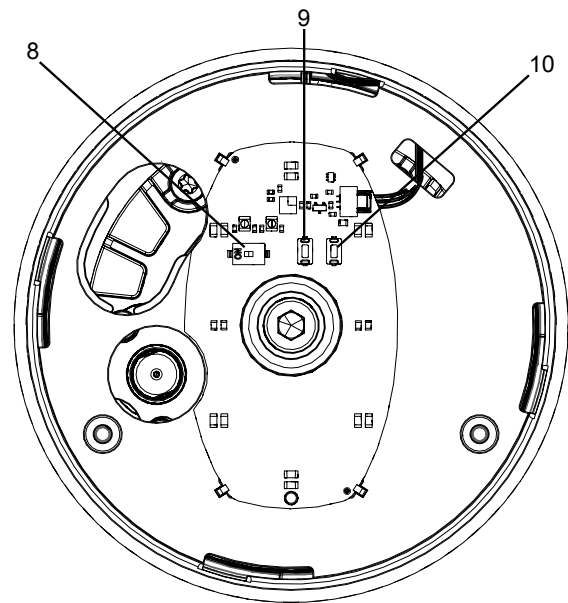


Fig. 1: Position of the buttons

Item	Name	Function
8	DIP switch, "ON-site" control	Switches the on-site control on the device on or off
9	"OPEN" button	Moves actuator to the open position Resets the network settings
10	"INIT/CLOSE" button	Moves actuator to the closed position Starting initialisation

3.2 LED displays

3.2.1 On-site status LEDs

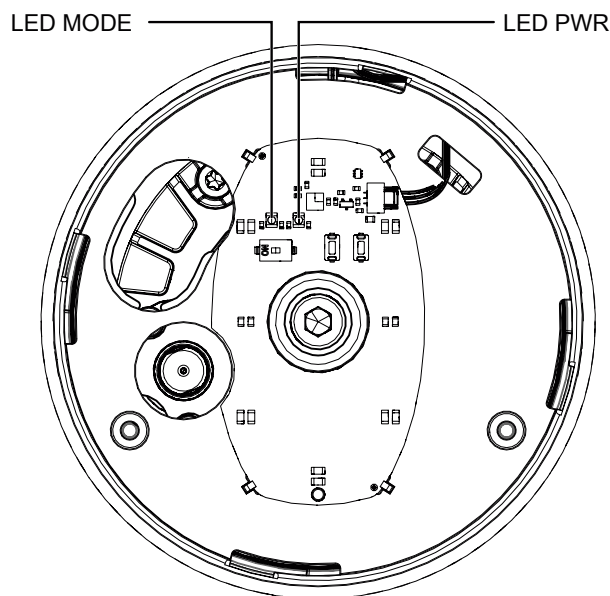





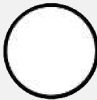

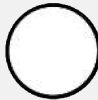






















Fig. 2: Position of the status LEDs

The user checks the following conditions directly on-site at the valve using LED MODE and LED PWR:

Function	LED MODE		LED PWR	
	Yellow	Blue	Green	Red
Automatic operation				
Manual operation				
Actuator switched off (OFF mode)				
Manual operation (on-site)				
Software update				
	alternating			
On-site initialisation (buttons)				
Remote initialisation (via Di-gIn)				

Function	LED MODE		LED PWR	
	Yellow	Blue	Green	Red
Operation via emergency power supply module				

3.2.2 High visibility LEDs

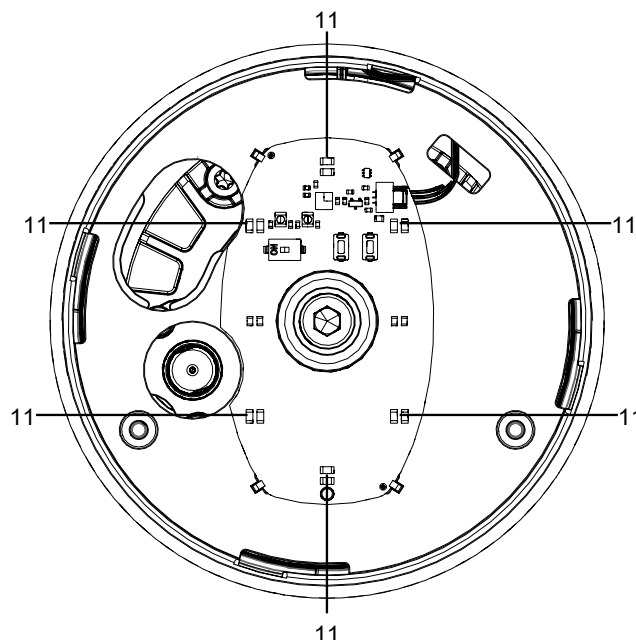

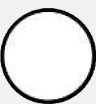


Fig. 3: Position of the high visibility LEDs

Item		Name	
11		High visibility LEDs	

Function		High visibility LED	
		Green	Orange
OPEN position	Position indicator LEDs, standard		
	Position indicator LEDs, inversed		
CLOSED position	Position indicator LEDs, standard		
	Position indicator LEDs, inversed		
Position unknown (e.g. 50%)			
Initialisation			
		alternating	

Function	High visibility LED	
	Green	Orange
Location function		

Description

The GEMÜ 549 eSyDrive is a motorized 2/2-way angle seat globe valve with a hollow shaft electric actuator. The eSyDrive hollow shaft actuator can be operated as ON/OFF or with integrated positioner or process controller. The valve spindle is sealed by a self-adjusting gland packing providing low maintenance and reliable valve spindle sealing even after a long service life. A wiper ring fitted in front of the gland packing protects the seal against contamination and damage. An integral optical and electrical position indicator is standard.


3.3 Function

The product controls or regulates (depending on version) a flowing medium by being closed or opened by a motorized actuator.

The product has an optical position indicator as standard. The optical position indicator indicates the OPEN and CLOSED positions.

3.4 Correct use

⚠ DANGER



Danger of explosion

- ▶ Risk of death or severe injury.
- Do **not** use the product in potentially explosive zones.

⚠ WARNING

Improper use of the product

- ▶ Risk of severe injury or death.
- ▶ Manufacturer liability and guarantee will be void.
- Only use the product in accordance with the operating conditions specified in the contract documentation and in this document.

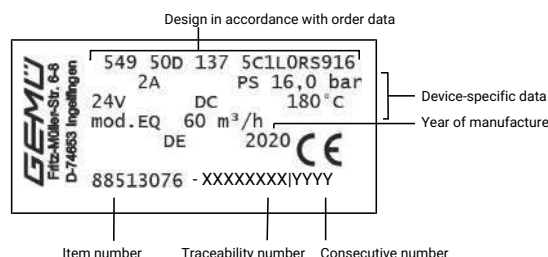
The product is designed for installation in piping systems and for controlling a working medium.

The product is not intended for use in potentially explosive areas.

- Use the product in accordance with the technical data.

3.5 Product label

The product label is located on the actuator. Product label data (example):



The month of manufacture is encoded in the traceability number and can be obtained from GEMÜ. The product was manufactured in Germany.

The operating pressure stated on the product label applies to a media temperature of 20 °C. The product can be used up to the maximum stated media temperature. You can find the pressure/temperature correlation in the technical data.

4 Order data

The order data provide an overview of standard configurations.

Please check the availability before ordering. Other configurations available on request.

Order codes

1 Type	Code
Angle seat globe valve, motorized, electro-mechanical hollow shaft actuator, eSyDrive	549

2 DN	Code
DN 10	10
DN 15	15
DN 20	20
DN 25	25
DN 32	32
DN 40	40
DN 50	50
DN 65	65
DN 80	80

3 Body configuration	Code
2/2-way body	D
Angle valve body	E

4 Connection type	Code
Spigot	
Spigot DIN	0
Spigot EN 10357 series B, formerly DIN 11850 series 1	16
Spigot EN 10357 series A (formerly DIN 11850 series 2)/DIN 11866 series A	17
Spigot SMS 3008	37
Spigot ASME BPE	59
Spigot ISO 1127/EN 10357 series C/DIN 11866 series B	60
Spigot ANSI/ASME B36.19M schedule 10s	63
Spigot ANSI/ASME B36.19M schedule 40s	65
Threaded connection	
Threaded socket DIN ISO 228	1
Threaded socket Rc ISO 7-1, EN 10226-1, JIS B 0203, BS 21, end-to-end dimension ETE DIN 3202-4 series M8	3C
Threaded socket NPT, end-to-end dimension ETE DIN 3202-4 series M8	3D
Threaded spigot DIN ISO 228	9
Flange	
Flange EN 1092, PN 25, form B, face-to-face dimension FTF EN 558 series 1, ISO 5752, basic series 1	10
Flange EN 1092, PN 25, form B	13
Flange ANSI Class 150 RF	47

4 Continuation of Connection type	Code
Clamp	
Clamp ASME BPE, face-to-face dimension FTF ASME BPE	80
Clamp DIN 32676 series B, face-to-face dimension FTF EN 558 series 1	82
Clamp DIN 32676 series A, face-to-face dimension FTF EN 558 series 1	86
Clamp ASME BPE, face-to-face dimension FTF EN 558 series 1	88

5 Valve body material	Code
1.4435, investment casting	34
1.4408, investment casting	37
1.4435 (F316L), forged body	40
1.4435, investment casting	C2

6 Seat seal	Code
PTFE	5
PTFE, glass fibre reinforced	5G
1.4404	10

7 Voltage/frequency	Code
24 V DC	C1

8 Control module	Code
OPEN/CLOSE, positioner and process controller	L0

9 Regulating cone	Code
Please find the number of the optional regulating cone (R-No.) for the linear or equal-percentage modified regulating cone in the Kv value table.	R....

10 Actuator version	Code
Actuator size 0	0A
Actuator size 1	1A
Actuator size 2	2A

11 Type of design	Code
Ra ≤ 0.6 µm (25 µinch) for media wetted surfaces, in accordance with ASME BPE SF2 + SF3 mechanically polished internal	1903
Ra ≤ 0.8 µm (30 µinch) for media wetted surfaces, in accordance with DIN 11866 H3, mechanically polished internal	1904
Ra ≤ 0.4 µm (15 µinch) for media wetted surfaces, in accordance with DIN 11866 H4, ASME BPE SF1 mechanically polished internal	1909

12 Special version	Code
Special version for oxygen, maximum medium temperature: 60 °C, media wetted seal materials and auxiliary materials with BAM testing	S

13 CONEXO	Code
Without	
Integrated RFID chip for electronic identification and traceability	C

Order example

Ordering option	Code	Description
1 Type	549	Angle seat globe valve, motorized, electro-mechanical hollow shaft actuator, eSyDrive
2 DN	50	DN 50
3 Body configuration	D	2/2-way body
4 Connection type	1	Threaded socket DIN ISO 228
5 Valve body material	37	1.4408, investment casting
6 Seat seal	5	PTFE
7 Voltage/frequency	C1	24 V DC
8 Control module	L0	OPEN/CLOSE, positioner and process controller
9 Regulating cone	RS916	60 m³/h - mod.EQ
10 Actuator version	2A	Actuator size 2
11 Type of design		
12 Special version	S	Special version for oxygen, maximum medium temperature: 60 °C, media wetted seal materials and auxiliary materials with BAM testing
13 CONEXO		Without

5 Technical data

5.1 Medium

Working medium: Corrosive, inert, gaseous and liquid media which have no negative impact on the physical and chemical properties of the body and seal material.

Max. permissible viscosity: 600 mm²/s (cSt)
Other versions for lower/higher temperatures and higher viscosities on request.

5.2 Temperature

Media temperature: -10 – 180 °C

Ambient temperature: -10 – 60 °C

5.3 Pressure

Operating pressure:

DN	Actuator version 0A	Actuator version 1A	Actuator version 2A
10	0 - 25	-	-
15	0 - 25	-	-
20	0 - 20	0 - 25	-
25	0 - 12	0 - 25	-
32	-	0 - 20	-
40	-	0 - 12	0 - 25
50	-	0 - 8	0 - 16
65	-	0 - 5	0 - 10
80	-	0 - 4	0 - 6

Pressures in bar

All pressures are gauge pressures.

For max. operating pressures the pressure / temperature correlation must be observed.

Higher operating pressures on request

Leakage rate:

Open/Close valve

Seat seal	Standard	Test procedure	Leakage rate	Test medium
Metal	DIN EN 12266-1	P12	F	Air
EPDM, FKM, PTFE	DIN EN 12266-1	P12	A	Air

Control valve

Seat seal	Standard	Test procedure	Leakage rate	Test medium
Metal	DIN EN 60534-4	1	IV	Air
PTFE, FKM, EPDM	DIN EN 60534-4	1	VI	Air

Pressure/temperature correlation:

Connection types code ¹⁾	Material code ²⁾	Max. allowable operating pressures in bar at temperature in °C					
		RT	100	150	200	250	300
1, 9, 17, 37, 60, 63, 3C, 3D	37	25.0	23.8	21.4	18.9	17.5	16.1
0, 16, 17, 37, 59, 60, 65	34	25.0	24.5	22.4	20.3	18.2	16.1
13 (DN 15 - DN 50)	34	25.0	23.6	21.5	19.8	18.6	17.2
80, 88 (DN 15 - DN 40)	34	25.0	21.2	19.3*	-	-	-
80, 88 (DN 50 - DN 80)	34	16.0	16.0	16.0*	-	-	-
82 (DN 15 - DN 32)	34	25.0	21.2	19.3*	-	-	-
82 (DN 40 - DN 65)	34	16.0	16.0	16.0*	-	-	-
86 (DN 15 - DN 40)	34	25.0	21.2	19.3*	-	-	-
86 (DN 50 - DN 65)	34	16.0	16.0	16.0*	-	-	-
10 (DN 15 - DN 50)	37	25.0	25.0	22.7	21.0	19.8	18.5
47 (DN 15 - DN 50)	34	15.9	13.3	12.0	11.1	10.2	9.7
0, 16, 17, 59, 60	40	25.0	20.6	18.7	17.1	15.8	14.8
17, 59, 60	C2	25.0	21.2	19.3	17.9	16.8	15.9

* max. temperature 140 °C

1) Connection type

Code 0: Spigot DIN

Code 1: Threaded socket DIN ISO 228

Code 3C: Threaded socket Rc ISO 7-1, EN 10226-1, JIS B 0203, BS 21, end-to-end dimension ETE DIN 3202-4 series M8

Code 3D: Threaded socket NPT, end-to-end dimension ETE DIN 3202-4 series M8

Code 9: Threaded spigot DIN ISO 228

Code 10: Flange EN 1092, PN 25, form B, face-to-face dimension FTF EN 558 series 1, ISO 5752, basic series 1

Code 13: Flange EN 1092, PN 25, form B

Code 16: Spigot EN 10357 series B, formerly DIN 11850 series 1

Code 17: Spigot EN 10357 series A (formerly DIN 11850 series 2)/DIN 11866 series A

Code 37: Spigot SMS 3008

Code 47: Flange ANSI Class 150 RF

Code 59: Spigot ASME BPE

Code 60: Spigot ISO 1127/EN 10357 series C/DIN 11866 series B

Code 63: Spigot ANSI/ASME B36.19M schedule 10s

Code 65: Spigot ANSI/ASME B36.19M schedule 40s

Code 80: Clamp ASME BPE, face-to-face dimension FTF ASME BPE

Code 82: Clamp DIN 32676 series B, face-to-face dimension FTF EN 558 series 1

Code 86: Clamp DIN 32676 series A, face-to-face dimension FTF EN 558 series 1

Code 88: Clamp ASME BPE, face-to-face dimension FTF EN 558 series 1

2) Valve body material

Code 34: 1.4435, investment casting

Code 37: 1.4408, investment casting

Code 40: 1.4435 (F316L), forged body

Code C2: 1.4435, investment casting

Kv values:**Open/Close valve**

	Butt weld spigot DIN 11850	Butt weld spigot DIN 11866	Threaded socket DIN ISO 228
DN			
10	-	-	-
15	2.4	5.5	5.4
20	-	11.7	10.0
25	-	20.5	15.2
32	-	33.0	23.0
40	-	51.0	41.0
50	-	61.0	68.0
65	-	110.0	95.0
80	-	117.0	130.0

Kv values determined in accordance with DIN EN 60534. The Kv value specifications refer to the largest actuator for the respective nominal size. The Kv values for other product configurations (e.g. other connections or body materials) may differ.

Kv values in m³/h

Control valve:**Standard regulating cone (DIN)**

DN	Kv values	Operating pressure	Actuator version	linear	equal percentage
15	5.0	32.0	0A	RS920	RS930
20	10.0	20.0	0A	RS921	RS931
25	15.0	12.0	0A	RS922	RS932
	15.0	32.0	1A	RS923	RS933
32	24.0	20.0	1A	RS924	RS934
40	38.0	12.0	1A	RS925	RS935
	38.0	20.0	2 A	RS905	RS915
50	50.0	8.0	1A	RS926	RS936
	60.0	20.0	2 A	RS906	RS916
65	60.0	5.0	1A	-	RS937
	60.0	15.0	2 A	-	RS917
80	80.0	4.0	1A	-	RS938
	80.0	6.0	2 A	-	RS918

Kv values in m³/h

Control valve:**Standard regulating cone (ANSI)**

DN	Kv values	Operating pressure	Actuator version	linear	equal percentage
15	2.7	32.0	0A	RS961	RS971
20	6.3	20.0	0A	RS962	RS972
25	13.3	12.0	0A	RS963	RS973
	13.3	32.0	1A	RS964	RS974
40	35.6	12.0	1A	RS965	RS975
	35.6	20.0	2 A	RS945	RS955
50	50.0	8.0	1A	RS966	RS976
	58.0	20.0	2 A	RS946	RS956
65	60.0	5.0	1A	-	RS977
	60.0	15.0	2 A	-	RS957
80	80.0	4.0	1A	-	RS978
	80.0	6.0	2 A	-	RS958

Kv values in m³/h

Control valve:**Standard regulating cone with reduced seat**

DN	Kv values	Operating pressure	Actuator version	linear	equal percentage
15	0.10 ¹⁾	25.0	0A	RA204	RA407
	0.16 ¹⁾	25.0	0A	RB210	RA408
	0.25 ¹⁾	25.0	0A	RB211	RB407
	0.40 ¹⁾	25.0	0A	RB212	RB408
	0.63 ¹⁾	25.0	0A	RC207	RC408
	1.00 ¹⁾	25.0	0A	RC208	RC409
	1.60	25.0	0A	RD209	RD409
	2.50 ²⁾	25.0	0A	RE210	RE410
20	1.60	25.0	0A	RD210	RD410
	2.50	25.0	0A	RE211	RE411
	4.00	25.0	0A	RF212	RF412
	6.30 ²⁾	25.0	0A	RG213	RG413
25	2.50	25.0	0A	RE212	RE412
	4.00	25.0	0A	RF213	RF413
	6.30	25.0	0A	RG214	RG414
	10.0 ²⁾	18.0	0A	RH213	RH413
32	4.00	25.0	0A	RF214	RF414
	6.30	25.0	0A	RG215	RG415
	10.00	20.0	0A	RH214	RH414
	16.00	12.0	0A	RJ210	RJ410
40	6.30	25.0	0A	RG216	RG416
	10.00	20.0	0A	RH215	RH415
	16.00	12.0	0A	RJ211	RJ411
	25.00	18.0	1A	RK207	RK407
50	10.00	18.0	0A	RH216	RH416
	16.00	12.0	0A	RJ212	RJ412
	25.00	19.0	1A	RK208	RK408
	40.00	12.0	1A	RM204	RM404

1) metal seated

2) not for connection codes 37, 59, 80, 88

Kv values in m³/h

5.4 Product compliance

Food: Regulation (EC) No. 1935/2006
 Regulation (EC) No. 10/2011*
 FDA*
 * depending on version and/or operating parameters

Pressure Equipment Directive: 2014/68/EU

Machinery Directive: 2006/42/EC

5.5 Mechanical data

Protection class: IP 65 acc. to EN 60529

Weight: **Actuator**
 Actuator version 0A 1.8 kg
 Actuator version 1A 3.0 kg
 Actuator version 2A 9.0 kg

Body

Connection types	0, 16, 17, 37, 59, 60, 63, 65	1, 31, 3B	9	10, 13, 47	80, 82, 86, 88
Valve body	Spigot K514	Threaded socket	Threaded spigot	Flange K514	Clamp
DN					
15	0.24	0.35	0.31	1.80	0.37
20	0.50	0.35	0.50	2.50	0.63
25	0.50	0.35	0.65	3.10	0.63
32	0.90	0.75	1.00	4.60	1.08
40	1.10	0.98	1.30	5.10	1.28
50	1.80	1.70	1.80	7.20	2.07
65	3.40	3.20	3.40	-	3.69
80	4.20	4.10	4.40	-	4.60

Weights in kg

Operating time: Actuator version 0A adjustable, max. 6 mm/s
 Actuator version 1A adjustable, max. 6 mm/s
 Actuator version 2A adjustable, max. 4 mm/s

5.6 Electrical data

Supply voltage:

	Actuator size 0	Actuator size 1	Actuator size 2
Voltage	$U_V = 24 \text{ V DC} \pm 10\%$		
Rating	Max. 28 W	Max. 65 W	Max. 120 W
Operating mode (OPEN/CLOSE operation)	Continuous duty		
Operating mode (control operation)	Class C acc. to EN 15714-2		
Reverse battery protection	Yes		

5.6.1 Analogue input signals

5.6.1.1 Set value

Input signal:	0/4 - 20 mA; 0 - 10 V DC (selectable using software)
Input type:	passive
Input resistance:	250 Ω
Accuracy/linearity:	$\leq \pm 0.3\%$ of full flow
Temperature drift:	$\leq \pm 0.1\% / 10^\circ\text{K}$
Resolution:	12 bit
Reverse battery protection:	No
Overload proof:	Yes (up to $\pm 24 \text{ V DC}$)

5.6.1.2 Process actual value

Input signal:	0/4 - 20 mA; 0 - 10 V DC (selectable using software)
Input type:	passive
Input resistance:	250 Ω
Accuracy/linearity:	$\leq \pm 0.3\%$ of full flow
Temperature drift:	$\leq \pm 0.1\% / 10^\circ\text{K}$
Resolution:	12 bit
Reverse battery protection:	No
Overload proof:	Yes (up to $\pm 24 \text{ V DC}$)

5.6.2 Digital input signals

Digital inputs:	3
Function:	selectable using software
Voltage:	24 V DC
Logic level "1":	>14 V DC
Logic level "0":	< 8 V DC
Input current:	typ. 2.5 mA (at 24 V DC)

5.6.3 Analogue output signals**5.6.3.1 Actual value**

Output signal:	0/4 - 20 mA; 0 – 10 V DC (selectable using software)
Output type:	Active (AD5412)
Accuracy:	$\leq \pm 1\%$ of full flow
Temperature drift:	$\leq \pm 0.1\% / 10^\circ\text{K}$
Load resistor:	$\leq 750\text{ k}\Omega$
Resolution:	10 bit
Overload proof:	Yes (up to $\pm 24\text{ V DC}$)
Short-circuit proof:	Yes

5.6.4 Digital output signals**5.6.4.1 Switching outputs 1 and 2**

Design:	2x change-over contact, potential-free
Switch rating:	125 V AC / 2 A 48 V DC / 2 A
Switch points:	Adjustable 0 - 100 %

5.6.4.2 Switching output 3

Function:	Signal fault
Type of contact:	Push-Pull
Switching voltage:	Supply voltage
Switching current:	$\leq 0.1\text{ A}$
Drop voltage:	Max. 2.5 V DC at 0.1 A
Overload proof:	Yes (up to $\pm 24\text{ V DC}$)
Short-circuit proof:	Yes
Pull-Down resistance:	120 k Ω

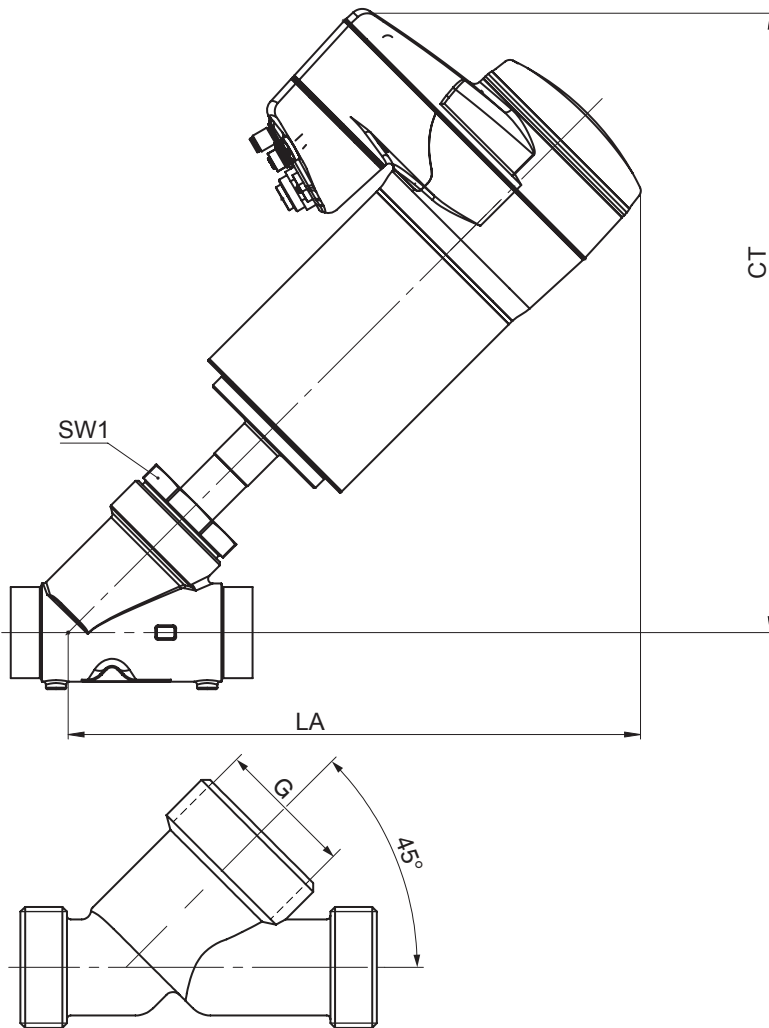
5.6.5 Communication

Interface:	Ethernet
Function:	Parameterisation via web browser
IP address:	192.168.2.1 alterable via web browser
Subnet screen:	255.255.252.0 alterable via web browser

The actuator and the PC must be in the same network to use the web server. The IP address of the actuator is entered in the web browser and the actuator can then be parametrised. In order to use more than one actuator, a definitive IP address must be assigned to each actuator in the same network.

6 Dimensions

6.1 Installation dimensions - Valve with 2/2-way body

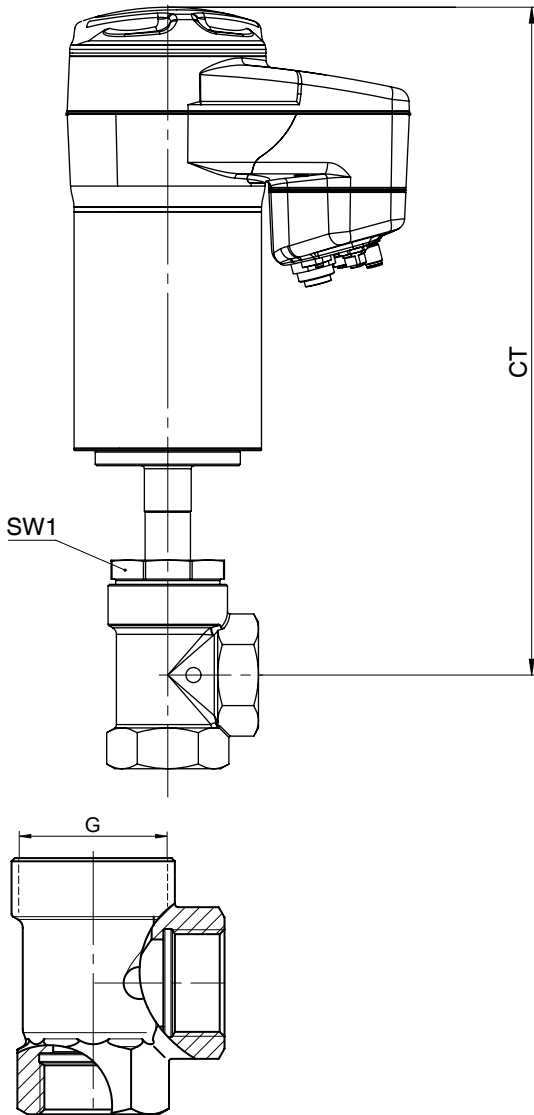


DN	SW1	G	Actuator version 0A		Actuator version 1A		Actuator version 2A	
			CT	LA	CT	LA	CT	LA
10	36	-	287.0	242.0	-	-	-	-
15	36	M 34x1.5	290.0	245.0	-	-	-	-
20	41	M 40x1.5	300.0	255.0	341.0	299.0	-	-
25	46	M 45x1.5	300.0	255.0	341.0	299.0	-	-
32	55	M 52x1.5	-	-	349.0	307.0	402.0	368.0
40	60	M 60x2.0	-	-	354.0	312.0	407.0	373.0

DN	SW1	G	Actuator version 0A		Actuator version 1A		Actuator version 2A	
			CT	LA	CT	LA	CT	LA
50	75	M 72x2.0	-	-	362.0	320.0	405.0	381.0
65	75	M 90x2.0	-	-	375.0	333.0	428.0	394.0
80	75	M 105x2.0	-	-	-	-	445.0	411.0

Dimensions in mm

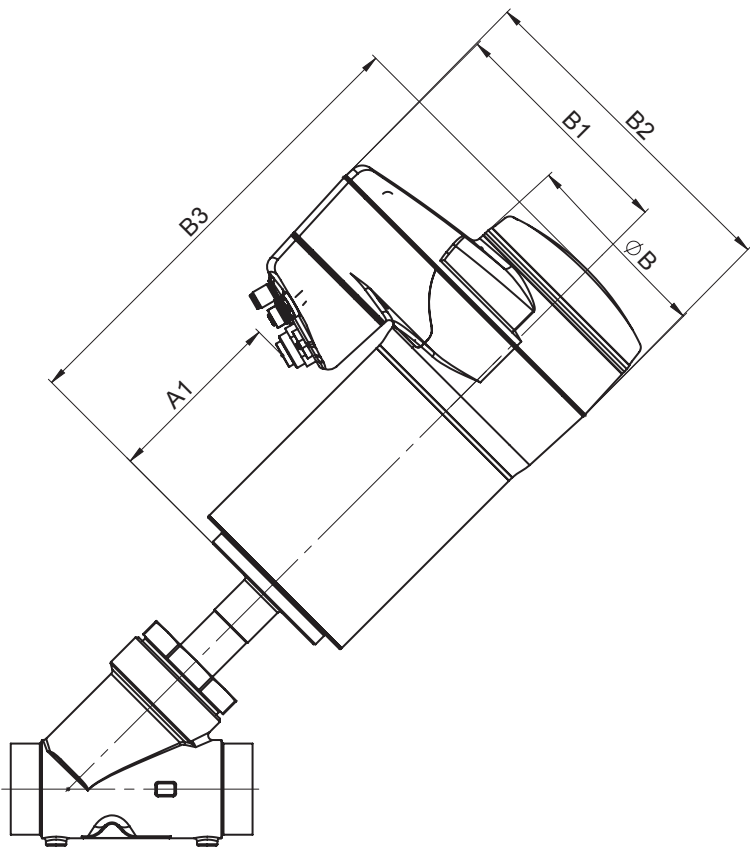
6.2 Installation dimensions - Valve with angle valve body



DN	SW1	R	Actuator version 0A	Actuator version 1A	Actuator version 2A
			CT	CT	CT
15	36	G ½	293.0	-	-
20	41	G ¾	296.0	353.0	-
25	46	G 1	300.0	357.0	-
32	55	-	-	360.0	429.0
40	60	-	-	365.0	434.0
50	75	-	-	372.0	441.0

Dimensions in mm

6.3 Actuator dimensions

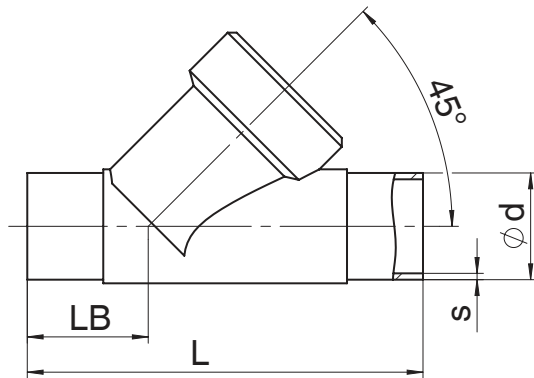


Actuator version	A1	B	B1	B2	B3
0A	45.0	68.0	126.0	160.0	193.0
1A	86.0	82.0	132.0	172.0	252.0
2A	121.0	129.0	157.0	224.0	304.0

Dimensions in mm

6.4 Body dimensions

6.4.1 Spigot



DN	Connection types code ¹⁾									
			0		16		17		60	
	Material code 34 ²⁾									
	L	LB	ø d	s	ø d	s	ø d	s	ø d	s
10	105.0	35.5	-	-	12.0	1.0	13.0	1.5	17.2	1.6
15	105.0	35.5	18.0	1.5	18.0	1.0	19.0	1.5	21.3	1.6
20	120.0	39.0	22.0	1.5	22.0	1.0	23.0	1.5	26.9	1.6
25	125.0	38.5	28.0	1.5	28.0	1.0	29.0	1.5	33.7	2.0
40	160.0	47.0	40.0	1.5	40.0	1.0	41.0	1.5	48.3	2.0
32	155.0	48.0	-	-	34.0	1.0	35.0	1.5	42.4	2.0
50	180.0	48.0	52.0	1.5	52.0	1.0	53.0	1.5	60.3	2.0

Dimensions in mm

1) Connection type

Code 0: Spigot DIN

Code 16: Spigot EN 10357 series B, formerly DIN 11850 series 1

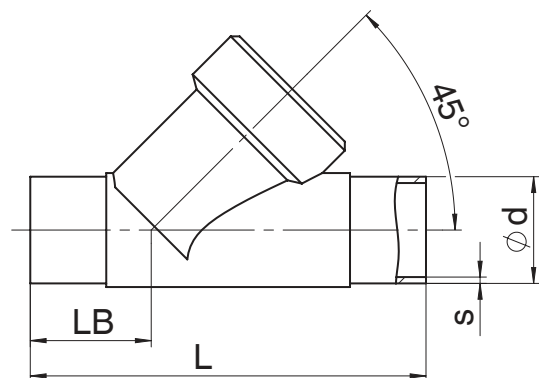
Code 17: Spigot EN 10357 series A (formerly DIN 11850 series 2)/DIN 11866 series A

Code 60: Spigot ISO 1127/EN 10357 series C/DIN 11866 series B

2) Valve body material

Code 34: 1.4435, investment casting

6.4.2 Spigot



DN	Connection types code ¹⁾								
				37		59		65	
	Material code 34 ²⁾								
	L	LB	ø d	s	ø d	s	ø d	s	
15	105.0	35.5	-	-	12.70	1.65	21.3	2.77	
20	120.0	39.0	-	-	19.05	1.65	26.7	2.87	
25	125.0	38.5	25.0	1.2	25.40	1.65	33.4	3.88	
40	160.0	47.0	38.0	1.2	38.10	1.65	42.4	3.56	
32	155.0	48.0	-	-	-	-	48.3	3.68	
50	180.0	48.0	51.0	1.2	50.80	1.65	60.3	3.91	

Dimensions in mm

1) Connection type

Code 37: Spigot SMS 3008

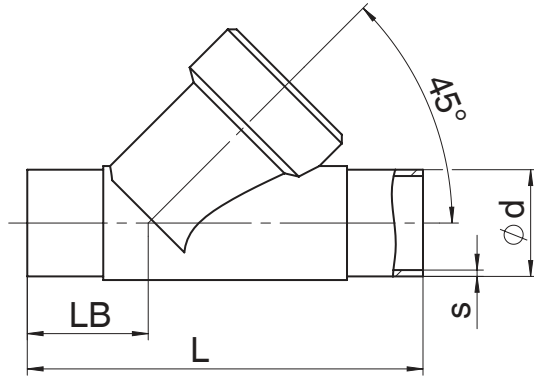
Code 59: Spigot ASME BPE

Code 65: Spigot ANSI/ASME B36.19M schedule 40s

2) Valve body material

Code 34: 1.4435, investment casting

6.4.3 Spigot



DN	Connection types code ¹⁾											
			17		37		59		60		63	
	Material code ²⁾ 37											
	L	LB	ø d	s	ø d	s	ø d	s	ø d	s	ø d	s
15	100.0	33.0	19.0	1.5	-	-	-	-	21.3	1.6	21.3	2.11
20	108.0	33.0	23.0	1.5	-	-	-	-	26.9	1.6	26.7	2.11
25	112.0	32.0	29.0	1.5	-	-	-	-	33.7	2.0	33.4	2.75
40	146.0	40.0	41.0	1.5	-	-	-	-	48.3	2.0	-	-
32	137.0	39.0	35.0	1.5	-	-	-	-	42.4	2.0	48.3	2.77
50	160.0	38.0	53.0	1.5	-	-	-	-	60.3	2.0	60.3	2.77
65	290.0	96.0	70.0	2.0	63.5	1.6	63.50	1.65	76.1	2.0	73.0	3.05
80	310.0	95.0	85.0	2.0	76.1	1.6	76.20	1.65	88.9	2.3	88.9	3.05

Dimensions in mm

1) Connection type

Code 17: Spigot EN 10357 series A (formerly DIN 11850 series 2)/DIN 11866 series A

Code 37: Spigot SMS 3008

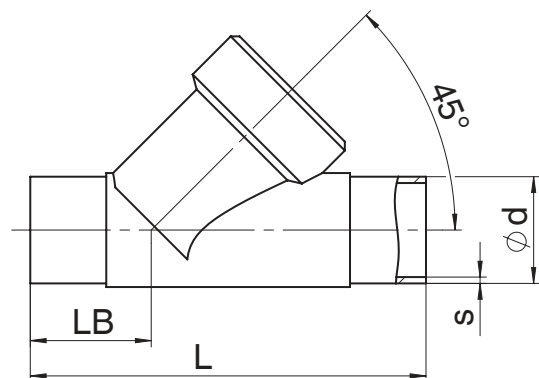
Code 59: Spigot ASME BPE

Code 60: Spigot ISO 1127/EN 10357 series C/DIN 11866 series B

Code 63: Spigot ANSI/ASME B36.19M schedule 10s

2) Valve body material

Code 37: 1.4408, investment casting

6.4.4 Spigot

DN	Connection types code ¹⁾							
			17		59		60	
	Material code C2 ²⁾							
	L	LB	ø d	s	ø d	s	ø d	s
8	105.0	35.5	-	-	-	-	13.5	1.6
10	105.0	35.5	13.0	1.5	-	-	17.2	1.6
15	105.0	35.5	19.0	1.5	12.70	1.65	21.3	1.6
20	120.0	39.0	23.0	1.5	19.05	1.65	26.9	1.6
25	125.0	39.5	29.0	1.5	25.40	1.65	33.7	2.0
40	160.0	47.0	41.0	1.5	38.10	1.65	48.3	2.0
32	155.0	48.0	35.0	1.5	-	-	42.4	2.0
50	180.0	48.0	53.0	1.5	50.80	1.65	60.3	2.0
65	290.0	96.0	70.0	2.0	63.50	1.65	76.1	2.0
80	310.0	95.0	85.0	2.0	76.20	1.65	88.9	2.3

Dimensions in mm

1) Connection type

Code 17: Spigot EN 10357 series A (formerly DIN 11850 series 2)/DIN 11866 series A

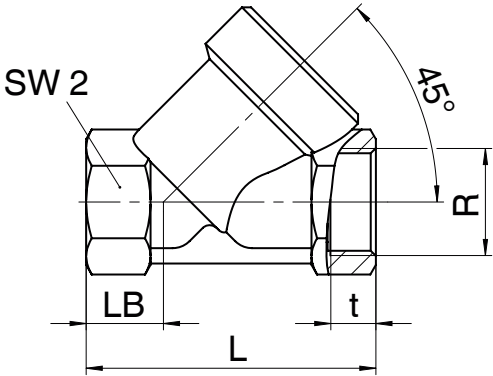
Code 59: Spigot ASME BPE

Code 60: Spigot ISO 1127/EN 10357 series C/DIN 11866 series B

2) Valve body material

Code C2: 1.4435, investment casting

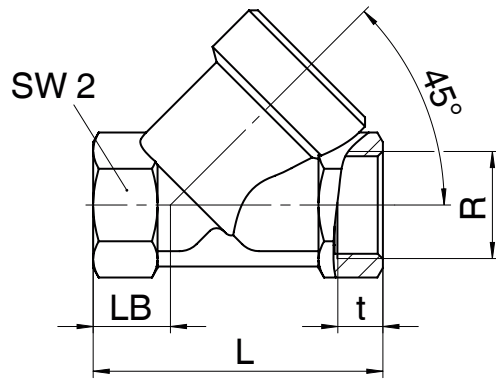
6.4.5 Threaded socket, body configuration D



DN	Connection types code 1 ¹⁾				
	Material code 37 ²⁾				
	L	LB	SW2	R	t
10	65.0	16.5	27.0	G 3/8	11.4
15	65.0	16.5	27.0	G 1/2	15.0
20	75.0	17.5	32.0	G 3/4	16.3
25	90.0	24.0	41.0	G 1	19.1
32	110.0	33.0	50.0	G 1¼	21.4
40	120.0	30.0	55.0	G 1½	21.4
50	150.0	40.0	70.0	G 2	25.7
65	190.0	46.0	85.0	G 2½	30.2
80	220.0	50.0	100.0	G 3	33.3

Dimensions in mm

- 1) **Connection type**
Code 1: Threaded socket DIN ISO 228
- 2) **Valve body material**
Code 37: 1.4408, investment casting

6.4.6 Threaded socket, body configuration D

DN	Connection types code ¹⁾									
	3C					3D				
	Material code 37 ²⁾									
	L	LB	SW2	R	t	L	LB	SW2	R	t
15	65.0	16.5	27.0	Rc 1/2	15.0	65.0	16.5	27.0	1/2" NPT	13.6
20	75.0	17.5	32.0	Rc 3/4	16.3	75.0	17.5	32.0	3/4" NPT	14.1
25	90.0	24.0	41.0	Rc 1	19.1	90.0	24.0	41.0	1" NPT	17.0
32	110.0	33.0	50.0	Rc 1¼	21.4	110.0	33.0	50.0	1¼" NPT	17.5
40	120.0	30.0	55.0	Rc 1½	21.4	120.0	30.0	55.0	1½" NPT	17.3
50	150.0	40.0	70.0	Rc 2	25.7	150.0	40.0	70.0	2" NPT	17.8
65	190.0	46.0	85.0	Rc 2½	30.2	190.0	46.0	85.0	2½" NPT	23.7
80	220.0	50.0	100.0	Rc 3	33.3	220.0	50.0	100.0	3" NPT	25.8

Dimensions in mm

1) Connection type

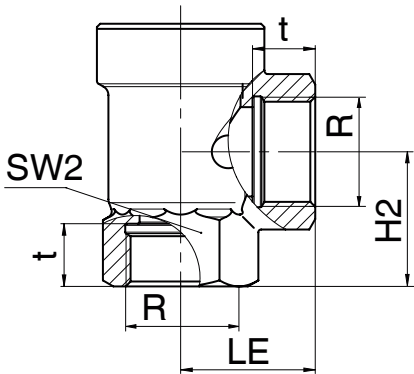
Code 3C: Threaded socket Rc ISO 7-1, EN 10226-1, JIS B 0203, BS 21, end-to-end dimension ETE DIN 3202-4 series M8

Code 3D: Threaded socket NPT, end-to-end dimension ETE DIN 3202-4 series M8

2) Valve body material

Code 37: 1.4408, investment casting

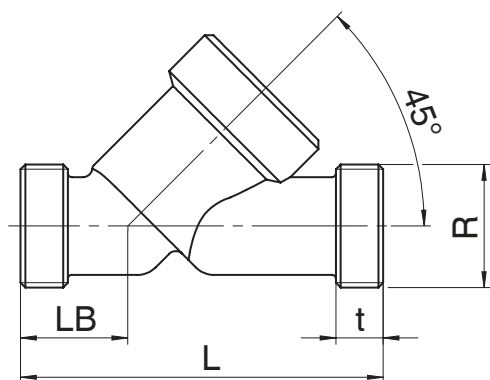
6.4.7 Threaded socket, body configuration E



DN	Connection types code ¹⁾									
	1, 3D									
	Material code 37 ²⁾									
	SW2	LE	H2	R	t				R	t
15	27.0	30.0	30.0	G 1/2	15.0				1/2" NPT	13.6
20	32.0	35.0	37.5	G 3/4	16.3				3/4 " NPT	14.1
25	41.0	41.0	41.0	G 1	19.1				1" NPT	17.0
32	50.0	50.0	48.0	G 1¼	21.4				1¼" NPT	17.5
40	55.0	50.0	55.0	G 1½	21.4				1½" NPT	17.3
50	70.0	60.0	62.0	G 2	25.7				2" NPT	17.8

Dimensions in mm

- 1) **Connection type**
 Code 1: Threaded socket DIN ISO 228
 Code 3D: Threaded socket NPT, end-to-end dimension ETE DIN 3202-4 series M8
- 2) **Valve body material**
 Code 37: 1.4408, investment casting

6.4.8 Threaded spigot

DN	Connection types code 9 ¹⁾			
	Material code 37 ²⁾			
	L	LB	R	t
15	90.0	25.0	G 3/4	12.0
20	110.0	30.0	G 1	15.0
25	118.0	30.0	G 1¼	15.0
32	130.0	38.0	G 1½	13.0
40	140.0	35.0	G 1¾	13.0
50	175.0	50.0	G 2⅜	15.0
65	216.0	52.0	G 3	15.0
80	254.0	64.0	G 3½	18.0

Dimensions in mm

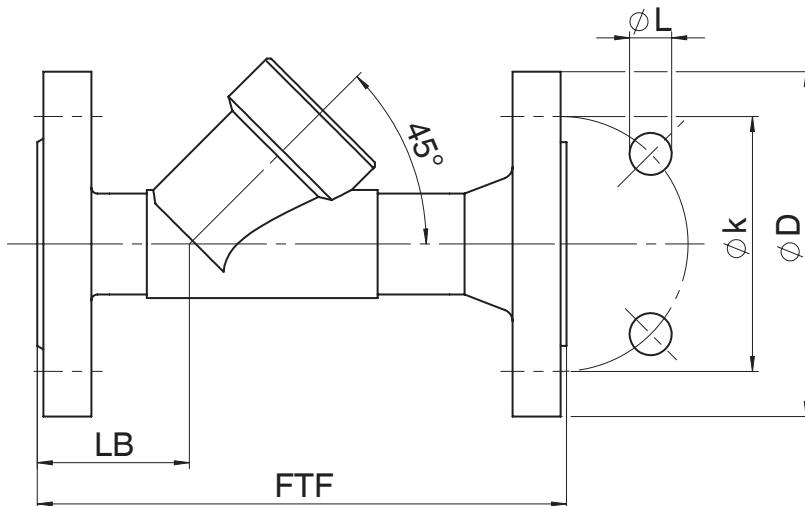
1) Connection type

Code 9: Threaded spigot DIN ISO 228

2) Valve body material

Code 37: 1.4408, investment casting

6.4.9 Flange, length EN 558, series 1



DN	Connection types code 10 ¹⁾					
	Material code 37 ²⁾					
	FTF	LB	ø D	ø L	ø k	n
15	130.0	33.0	95.0	14.0	65.0	4
20	150.0	45.0	105.0	14.0	75.0	4
25	160.0	44.0	115.0	14.0	85.0	4
32	180.0	51.0	140.0	18.0	100.0	4
40	200.0	52.0	150.0	18.0	110.0	4
50	230.0	50.0	165.0	18.0	125.0	4

Dimensions in mm

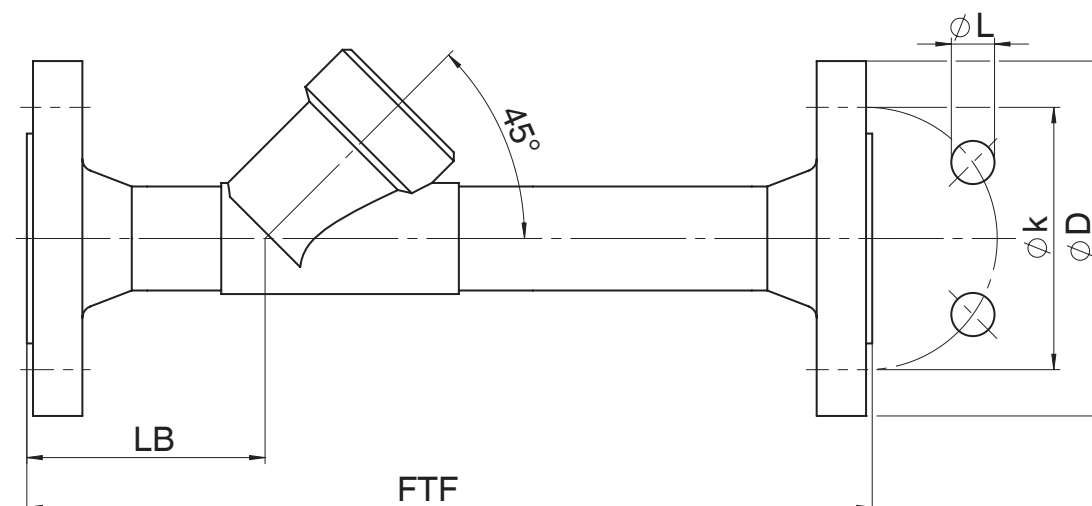
n = number of bolts

1) **Connection type**

Code 10: Flange EN 1092, PN 25, form B, face-to-face dimension FTF EN 558 series 1, ISO 5752, basic series 1

2) **Valve body material**

Code 37: 1.4408, investment casting

6.4.10 Flange, special length

DN	Connection types code ¹⁾									
			13				47			
	Material code 34 ²⁾									
	FTF	LB	ø D	ø L	ø k	n	ø D	ø L	ø k	n
15	210.0	72.0	95.0	14.0	65.0	4	89.0	15.7	60.5	4
20	280.0	78.0	105.0	14.0	75.0	4	98.6	15.7	69.8	4
25	280.0	77.0	115.0	14.0	85.0	4	108.0	15.7	79.2	4
32	310.0	89.0	140.0	18.0	100.0	4	117.3	15.7	88.9	4
40	320.0	91.0	150.0	18.0	110.0	4	127.0	15.7	98.6	4
50	330.0	95.0	165.0	18.0	125.0	4	152.4	19.1	120.7	4

Dimensions in mm

n = number of bolts

1) Connection type

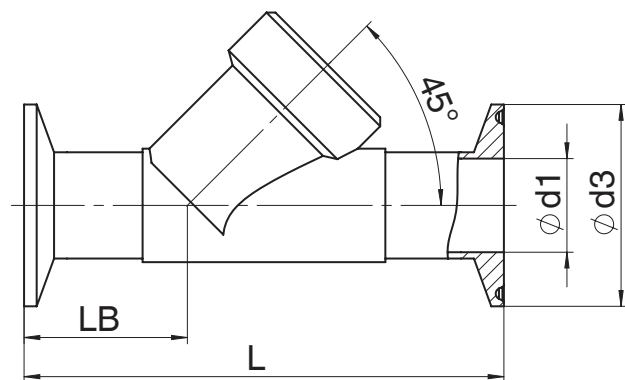
Code 13: Flange EN 1092, PN 25, form B

Code 47: Flange ANSI Class 150 RF

2) Valve body material

Code 34: 1.4435, investment casting

6.4.11 Clamp DIN



DN	Connection types code 82 ¹⁾								
	Material code ²⁾								
	34					C2			
	NPS	LB	L	ø d1	ø d3	LB	L	ø d1	ø d3
15	1/2"	47.5	130.0	18.1	50.5	47.5	130.0	18.1	50.5
20	3/4"	54.0	150.0	23.7	50.5	54.0	150.0	23.7	50.5
25	1"	56.0	160.0	29.7	50.5	56.0	160.0	29.7	50.5
32	1¼"	62.0	180.0	38.4	64.0	62.0	180.0	38.4	64.0
40	1½"	67.0	200.0	44.3	64.0	67.0	200.0	44.3	64.0
50	2"	73.0	230.0	56.3	77.5	73.0	230.0	56.3	77.5
65	2½"	-	-	-	-	120.0	290.0	72.1	91.0
80	3"	-	-	-	-	119.0	310.0	84.3	106.0

DN	Connection types code 86 ¹⁾								
	Material code ²⁾								
	34					C2			
	NPS	LB	L	ø d1	ø d3	LB	L	ø d1	ø d3
15	1/2"	47.5	130.0	16.0	34.0	47.5	130.0	16.0	34.0
20	3/4"	54.0	150.0	20.0	34.0	54.0	150.0	20.0	34.0
25	1"	56.0	160.0	26.0	50.5	56.0	160.0	26.0	50.5
32	1¼"	62.0	180.0	32.0	50.5	62.0	180.0	32.0	50.5
40	1½"	67.0	200.0	38.0	50.5	67.0	200.0	38.0	50.5
50	2"	73.0	230.0	50.0	64.0	73.0	230.0	50.0	64.0
65	2½"	-	-	-	-	120.0	290.0	66.0	91.0
80	3"	-	-	-	-	119.0	310.0	81.0	106.0

Dimensions in mm

1) Connection type

Code 82: Clamp DIN 32676 series B, face-to-face dimension FTF EN 558 series 1

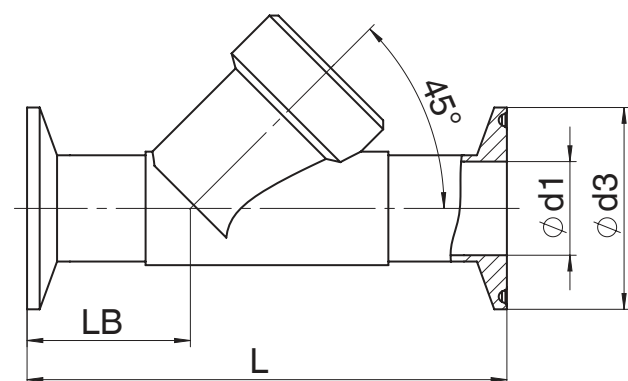
Code 86: Clamp DIN 32676 series A, face-to-face dimension FTF EN 558 series 1

2) Valve body material

Code 34: 1.4435, investment casting

Code C2: 1.4435, investment casting

6.4.12 Clamp ASME



DN	Connection types code ¹⁾												
		80				88							
	Material code ²⁾												
		34				34				C2			
	NPS	LB	L	ø d1	ø d3	LB	L	ø d1	ø d3	LB	L	ø d1	ø d3
15	1/2"	33.5	101.6	9.40	25.0	47.5	130.0	9.40	25.0	47.5	130.0	9.40	25.0
20	3/4"	30.0	101.6	15.75	25.0	54.0	150.0	15.75	25.0	54.0	150.0	15.75	25.0
25	1"	33.0	114.3	22.10	50.5	56.0	160.0	22.10	50.5	56.0	160.0	22.10	50.5
32	1¼"	-	-	-	-	-	-	-	-	-	-	-	-
40	1½"	37.0	139.7	34.80	50.5	67.0	200.0	34.80	50.5	67.0	200.0	34.80	50.5
50	2"	36.5	158.8	47.50	64.0	73.0	230.0	47.50	64.0	73.0	230.0	47.50	64.0
65	2½"	-	-	-	-	-	-	-	-	120.0	290.0	60.20	77.5
80	3"	-	-	-	-	-	-	-	-	119.0	310.0	72.90	91.0

Dimensions in mm

1) Connection type

Code 80: Clamp ASME BPE, face-to-face dimension FTF ASME BPE

Code 88: Clamp ASME BPE, face-to-face dimension FTF EN 558 series 1

2) Valve body material

Code 34: 1.4435, investment casting

Code C2: 1.4435, investment casting

7 Delivery

- Check that all parts are present and check for any damage immediately upon receipt.

The product's performance is tested at the factory. The scope of delivery is apparent from the dispatch documents and the design from the order number.

8 Transport

1. Only transport the product by suitable means. Do not drop. Handle carefully.
2. After the installation dispose of transport packaging material according to relevant local or national disposal regulations / environmental protection laws.

9 Storage

1. Store the product free from dust and moisture in its original packaging.
2. Avoid UV rays and direct sunlight.
3. Do not exceed the maximum storage temperature (see chapter "Technical data").
4. Do not store solvents, chemicals, acids, fuels or similar fluids in the same room as GEMÜ products and their spare parts.

10 Electrical connection

NOTICE

Appropriate cable socket/appropriate mating connector!

- The appropriate cable socket and/or appropriate mating connector is included for X1, X3 and X4.
- The appropriate cable socket and/or appropriate mating connector is **not** included for X2.

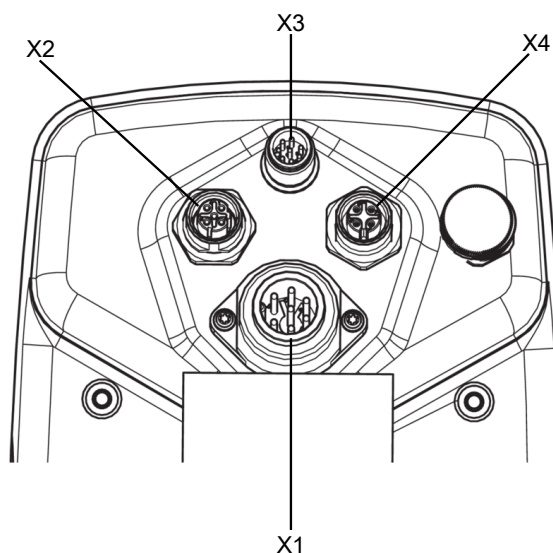
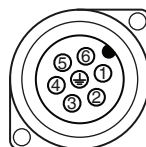


Fig. 4: Overview of electrical connections

10.1 Connection X1



7-pin plug, Binder, type 693

Pin	Signal name
Pin 1	Uv, 24 V DC supply voltage
Pin 2	Uv GND
Pin 3	Relay output K1, common
Pin 4	Relay output K1, make contact
Pin 5	Relay output K2, common
Pin 6	Relay output K2, make contact
Pin PE	Function earth

10.2 Connection X2



5-pin M12 built-in socket, D-coded

Pin	Signal name
Pin 1	Tx + (Ethernet)
Pin 2	Rx + (Ethernet)

Pin	Signal name
Pin 3	Tx - (Ethernet)
Pin 4	Rx - (Ethernet)
Pin 5	Shield

10.3 Connection X3



8-pin M12 plug, A-coded

Pin	Signal name
Pin 1	I + set value input
Pin 2	I – set value input
Pin 3	I + actual value output
Pin 4	GND (actual value output, digital input 1 – 3, error message output)
Pin 5	Error message output 24 V DC
Pin 6	Digital input 3
Pin 7	Digital input 1
Pin 8	Digital input 2

10.4 Connection X4



4-pin M12 built-in socket, A-coded

Pin	Signal name
Pin 1	UV, 24 V DC actual value supply
Pin 2	n.c.
Pin 3	GND (actual value supply, actual value input)
Pin 4	X+, process actual value input
Pin 5	n.c.

10.5 Connecting the valve electrically

⚠ CAUTION

Do not clean valve with a high pressure cleaning device

- ▶ Valve is designed for IP 65. The actuator and the electric connections are damaged by the extremely high pressures of the high pressure cleaning device.

⚠ CAUTION

Exceeding the maximum permissible pressure.

- ▶ Damage to the product.
- Provide precautionary measures against exceeding the maximum permitted pressures caused by pressure surges (water hammer).

⚠ CAUTION

Use as step.

- ▶ Damage to the product.
- ▶ Risk of slipping-off.
- Choose the installation location so that the product cannot be used as a foothold.
- Do not use the product as a step or a foothold.

⚠ CAUTION



Hot actuator parts!

- ▶ Risk of burns!
- Only work on plant that has cooled down.
- If necessary, wear gloves when working on the electrical connection.

1. Protect the electrical connections from direct contact with rain water.
2. Lay the cables and pipework so that neither condensate nor rain water can get into the plug unions.
3. Check that all plug cable glands and fittings are mechanically secured.
 - ⇒ The cable must be held firmly on all sides.
4. Connect connections X1 to X4 in accordance with the overview.
 - ⇒ Electrical connection is completed.

11 Installation in piping

11.1 Preparing for installation

⚠ WARNING

The equipment is subject to pressure!

- ▶ Risk of severe injury or death.
- Depressurize the plant.
- Completely drain the plant.

⚠ WARNING



Corrosive chemicals!

- ▶ Risk of caustic burns.
- Wear suitable protective gear.
- Completely drain the plant.

⚠ CAUTION



Hot plant components!

- ▶ Risk of burns.
- Only work on plant that has cooled down.

NOTICE

Suitability of the product!

- The product must be appropriate for the piping system operating conditions (medium, medium concentration, temperature and pressure) and the prevailing ambient conditions.

NOTICE

Tools

- The tools required for installation and assembly are not included in the scope of delivery.
 - Use appropriate, functional and safe tools.
1. Ensure the product is suitable for the relevant application.
 2. Check the technical data of the product and the materials.
 3. Keep appropriate tools ready.
 4. Wear appropriate protective gear, as specified in the plant operator's guidelines.
 5. Observe appropriate regulations for connections.
 6. Have installation work carried out by trained personnel.
 7. Shut off plant or plant component.
 8. Secure plant or plant component against recommissioning.
 9. Depressurize the plant or plant component.
 10. Completely drain the plant (or plant component) and let it cool down until the temperature is below the media vaporization temperature and cannot cause scalding.
 11. Correctly decontaminate, rinse and ventilate the plant or plant component.
 12. Lay piping so that the product is protected against transverse and bending forces, and also from vibrations and tension.
 13. Only install the product between matching aligned pipes (see chapters below).
 14. Please note the flow direction.
 15. Please note the installation position (see chapter "Installation position").

11.2 Installation position

GEMÜ recommend installing the actuator vertically upright or vertically down to optimise the service life.

11.3 Installation with butt weld spigots

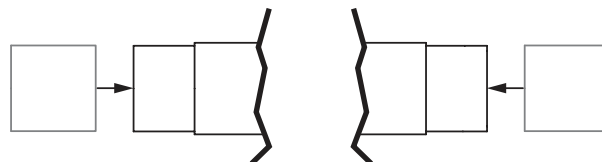


Fig. 5: Butt weld spigots

1. Carry out preparations for installation (see chapter "Preparing for installation").
2. Adhere to good welding practices!
3. Remove actuator **A** (see chapter "Removing the actuator").
4. Weld the body of the product in the piping.
5. Allow butt weld spigots to cool down.
6. Mount actuator **A** (see chapter "Mounting the actuator").
7. Re-attach or reactivate all safety and protective devices.
8. Flush the system.

11.4 Installation with threaded sockets

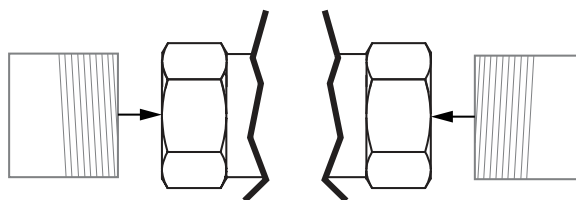


Fig. 6: Threaded socket

NOTICE

Sealing material

- The sealing material is not included in the scope of delivery.
 - Only use appropriate sealing material.
1. Keep thread sealant ready.
 2. Carry out preparations for installation (see chapter "Preparing for installation").
 3. Screw the threaded connections into the pipe in accordance with valid standards.
 4. Screw the body of the product onto the piping using appropriate thread sealant.
 5. Re-attach or reactivate all safety and protective devices.

11.5 Installation with threaded spigots

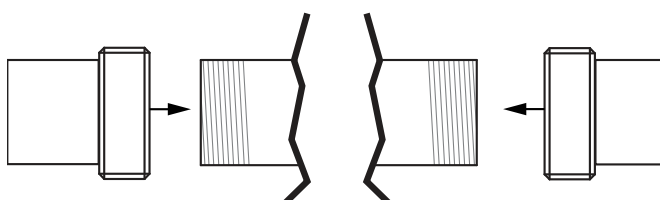


Fig. 7: Threaded spigots

NOTICE**Thread sealant**

- The thread sealant is not included in the scope of delivery.
- Only use appropriate thread sealant.

1. Keep thread sealant ready.
2. Carry out preparations for installation (see chapter "Preparing for installation").
3. Screw the pipe into the threaded connection of the valve body in accordance with valid standards.
 - ⇒ Use appropriate thread sealant.
4. Re-attach or reactivate all safety and protective devices.

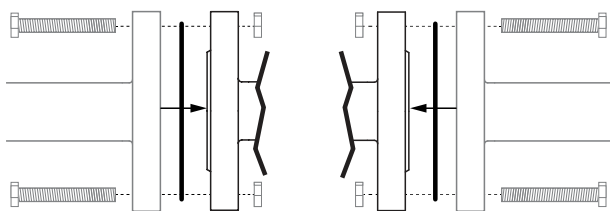
11.6 Installation with flanged connection

Fig. 8: Flanged connection

NOTICE**Sealing material**

- The sealing material is not included in the scope of delivery.
- Only use appropriate sealing material.

NOTICE**Connector elements**

- The connector elements are not included in the scope of delivery.
- Only use connector elements made of approved materials.
- Observe permissible tightening torque of the bolts.

1. Keep sealing material ready.
2. Carry out preparations for installation (see chapter "Preparing for installation").
3. Ensure clean, undamaged sealing surfaces on the connection flanges.
4. Align flanges carefully before installing them.
5. Clamp the product centrally between the piping with flanges.
6. Centre the gaskets.
7. Connect the valve flange and the piping flange using appropriate sealing materials and matching bolting.
8. Use all flange holes.
9. Tighten the bolts diagonally.
10. Re-attach or reactivate all safety and protective devices.

12 Network connection**12.1 Network settings**

The network interface has the following default settings:

IP address: 192.168.2.1

Subnet screen: 255.255.252.0

The default settings can be changed. See the eSy-Web operating instructions.

12.2 Connecting the network

1. Connect the network plug and cables with the electrical connection X2 of the product.
2. Change the IP address using the web server.

12.3 Resetting the network settings

1. Ensure that the "ON-Site" DIP switch **8** is not in the "ON" position.
2. Press and hold down the "OPEN" button **9** for at least 8 s.
 - ⇒ LED 1 flashes fast in blue.
3. Press the "INIT/CLOSE" button **10**.
 - ⇒ Network settings are reset in the default settings.

13 Commissioning**13.1 Commissioning on the device**

1. Ensure that the "ON-Site" DIP switch **8** is not in the "ON" position.
 2. Press and hold down the "INIT/CLOSE" button **10** for at least 8 s.
 - ⇒ Initialisation of the actuator begins.
 3. Green and orange LEDs flash alternately.
 - ⇒ Initialisation is completed.
- ⇒ Commissioning is completed.

13.2 Commissioning via the eSy-Web web interface

- See separate eSy-Web operating instructions.

13.3 Commissioning via digital input

- ✓ The function of input 3 is set to init.
1. Connect 24 V signal briefly (max. 2 s) to connection X3 on pins 7 and 4.
 - ⇒ Initialisation of the actuator begins.
 2. Green and orange LEDs flash alternately.
 - ⇒ Initialisation is completed.
- ⇒ Commissioning is completed.

14 Operation**14.1 Operation on the device****14.1.1 Moving the valve to the open position**

1. Move the "ON-Site" DIP switch **8** to the "ON" position.

- ⇒ Control on the device is activated.
- 2. Press the "OPEN" button **9**.
 - ⇒ The valve moves slowly to the open position.
- 3. Also press the "INIT/CLOSE" button **10**.
 - ⇒ The valve moves quickly to the open position.
 - ⇒ If the valve is fully opened, the high visibility LEDs are lit in green.
- 4. Move the "ON-Site" DIP switch **8** to the "OFF" position.
 - ⇒ Control on the device is deactivated.
- ⇒ The valve is in the open position.


14.1.2 Moving the valve to the closed position


- 1. Move the "ON-Site" DIP switch **8** to the "ON" position.
 - ⇒ Control on the device is activated.
- 2. Press the "INIT/CLOSE" button **10**.
 - ⇒ The valve moves slowly to the closed position.
- 3. Also press the "OPEN" button **9**.
 - ⇒ The valve moves quickly to the closed position.
 - ⇒ If the valve is fully closed, the high visibility LEDs are lit in orange.
- 4. Move the "ON-Site" DIP switch **8** to the "OFF" position.
 - ⇒ Control on the device is deactivated.
- ⇒ The valve is in the closed position.

14.2 Operation via the web server

See separate "eSy-Web" operating instructions.

14.3 Manual override

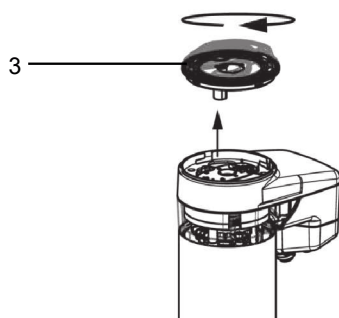
 **WARNING**



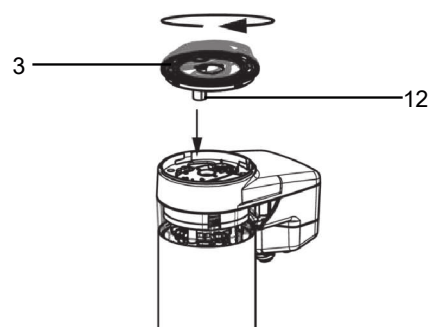
Rotating cover!

- Risk of crushing.
- Disconnect the power supply before using the manual override.

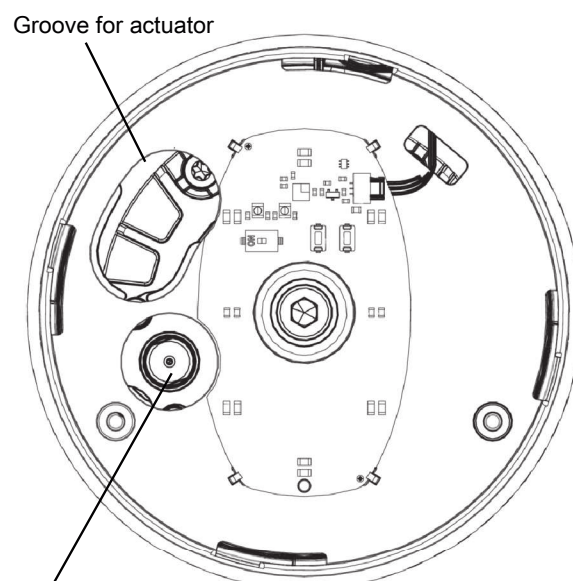
- 1. Disconnect the power supply.
- 2. Turn housing cover **3** clockwise.
- 3. Remove housing cover **3**.



- 4. Place the actuator of housing cover **12** in the starting point for manual override.



Item	Name
3	Housing cover
12	Housing cover actuator



Starting point for manual override

- 5. Turn housing cover **3** anticlockwise.
 - ⇒ The product opens.
- 6. Turn housing cover **3** clockwise.
 - ⇒ The product closes.
- 7. Pull manual override off the starting point.
- 8. Ensure correct positioning of the O-ring.
- 9. Push actuator **12** into the groove provided for this purpose.
- 10. Turn housing cover **3** anticlockwise until it stops.
 - ⇒ The actuator cover is closed.
- 11. Reconnect the power supply.

15 Inspection and maintenance

⚠ WARNING

The equipment is subject to pressure!

- ▶ Risk of severe injury or death.
- Depressurize the plant.
- Completely drain the plant.

⚠ CAUTION

Use of incorrect spare parts!

- ▶ Damage to the GEMÜ product.
- ▶ Manufacturer liability and guarantee will be void.
- Use only genuine parts from GEMÜ.

⚠ CAUTION



Hot plant components!

- ▶ Risk of burns.
- Only work on plant that has cooled down.

NOTICE

Exceptional maintenance work!

- ▶ Damage to the GEMÜ product.
- Any maintenance work and repairs not described in these operating instructions must not be performed without consulting the manufacturer first.

The operator must carry out regular visual examination of the GEMÜ products depending on the operating conditions and the potential danger in order to prevent leakage and damage. The product also must be disassembled and checked for wear in the corresponding intervals.

1. Have servicing and maintenance work performed by trained personnel.
2. Wear appropriate protective gear as specified in plant operator's guidelines.
3. Shut off plant or plant component.
4. Secure plant or plant component against recommissioning.
5. Depressurize the plant or plant component.
6. Actuate GEMÜ products which are always in the same position four times a year.

15.1 Spare parts

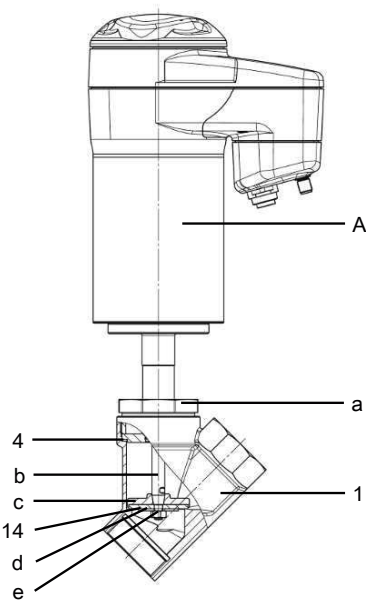


Fig. 9: Spare parts

Item	Name	Order description
1	Valve body	K514...
4	Sealing washer	549...SVS...
14	Seat seal	
A	Actuator	9549
a	Union nut	-
b	Spindle	-
c	Valve plug	-
d	Retaining washer	-
e	Nut	-


15.2 Removing the actuator


1. Move the actuator **A** to the open position.
2. Undo union nut **a**.
3. Lift actuator **A** off valve body **1**.
4. Clean all parts of contamination (do not damage parts during cleaning).
5. Check parts for potential damage, replace if necessary (only use genuine parts from GEMÜ).

15.3 Replacing the seals

1. Remove the actuator (see "Removing the actuator", page 38).
 2. Remove sealing washer **4** from the valve body.
 3. Loosen nut **e** on spindle **b** (hold spindle **b** with appropriate tool that will not damage the spindle surfaces).
 4. Clean all parts of contamination (do not damage parts during cleaning).
 5. Insert new seat seal **14**.
 6. Insert retaining washer **d**.
 7. Apply appropriate thread locking compound on the thread of spindle **b**.
 8. Fix spindle **b** in place with nut **e** (hold spindle **b** in place with appropriate tools which do not damage the spindle surfaces).
 9. Insert new sealing washer **4** in valve body **1**.
- Mount the actuator (see "Mounting the actuator", page 39).

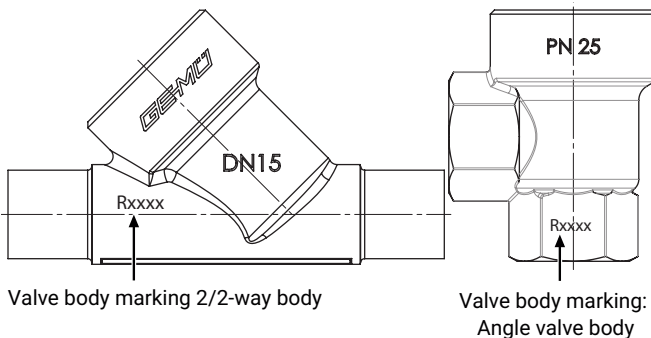
15.4 Mounting the actuator

 **CAUTION**



Incorrect combination of actuator and valve body!

- ▶ Risk of damage to the actuator and valve body.
- For control valves with a reduced valve seat, make sure that the combination of actuator and valve body is correct.
- Compare the product label of the actuator with the valve body marking.



Actuator product label	Valve body marking
RAxxx	R002
RBxxx	R004
RCxxx	R006
RDxxx	R008
RExxx	R010
RFxxx	R012
RGxxx	R015
RHxxx	R020
RJxxx	R025
RKxxx	R032
RMxxx	R040

1. Move the actuator **A** to the open position.
2. Lubricate the thread of the union nut **a** using a suitable lubricant.
3. Place actuator **A** on valve body **1** approx. 90° in front of the end position (orientation of the connections) and screw hand tight with union nut **a**.
4. Tighten union nut **a** with an open-end wrench (for torques, see table).
 - ⇒ This rotates the actuator clockwise approx. 90° to the desired position.

Nominal size	Torque
DN 10	90 Nm
DN 15	90 Nm
DN 20	100 Nm
DN 25	120 Nm
DN 32	120 Nm
DN 40	150 Nm
DN 50	200 Nm
DN 65	260 Nm
DN 80	280 Nm

5. Move the actuator **A** to the closed position.
6. With the valve fully assembled, check the function and tightness.

16 Troubleshooting

Error	Possible cause	Troubleshooting
The product leaks downstream (doesn't close or doesn't close fully)	Operating pressure too high	Operate the product with operating pressure specified in datasheet
	Valve body leaks or is damaged	Check valve body for potential damage, replace valve body if necessary
The product doesn't close or doesn't close fully	The actuator design is not suitable for the operating conditions	Use an actuator that is designed for the operating conditions
	Foreign matter in the product	Remove and clean the product
	Voltage is not connected	Connect voltage
The product doesn't open or doesn't open fully	Actuator defective	Replace the actuator
	Operating pressure too high	Operate the product with operating pressure specified in datasheet
	Foreign matter in the product	Remove and clean the product
	The actuator design is not suitable for the operating conditions	Use an actuator that is designed for the operating conditions
	Voltage is not connected	Connect voltage
	Cable ends incorrectly wired	Wire cable ends correctly
The product leaks between actuator and valve body	Bolting between valve body and actuator loose	Retighten bolting between valve body and actuator
	Actuator/valve body damaged	Replace actuator/valve body
The product leaks between actuator flange and valve body	Mounting parts loose	Retighten mounting parts
	Valve body / actuator damaged	Replace valve body/actuator
Body of the GEMÜ product is leaking	Body of the GEMÜ product is faulty or corroded	Check the body of the GEMÜ product for potential damage, replace body if necessary
	Incorrect installation	Check installation of valve body in piping
Valve body connection to piping leaks	Incorrect installation	Check installation of valve body in piping
LED 1 is not lit	No initialisation	Initialise valve
	Supply voltage too low	Check supply voltage
LED 1 lights up yellow	Set value signal outside of the area	Check set value signal
	Temperature error	Check temperature
LED 1 flashes yellow	Actual value signal outside of the area	Check actual value signal
LED 1 and 2 are flashing yellow and red simultaneously	No calibration	Contact GEMÜ
	Internal error	Contact GEMÜ

17 Removal from piping

1. Remove in reverse order to installation.
2. Unscrew the electrical wiring.
3. Disassemble the product. Observe warning notes and safety information.

18 Disposal

1. Pay attention to adhered residual material and gas diffusion from penetrated media.
2. Dispose of all parts in accordance with the disposal regulations/environmental protection laws.

19 Returns

Legal regulations for the protection of the environment and personnel require that the completed and signed return delivery note is included with the dispatch documents. Returned goods can be processed only when this note is completed. If no return delivery note is included with the product, GEMÜ cannot process credits or repair work but will dispose of the goods at the operator's expense.

1. Clean the product.
2. Request a return delivery note from GEMÜ.
3. Complete the return delivery note.
4. Send the product with a completed return delivery note to GEMÜ.

20 Declaration of Incorporation according to 2006/42/EC (Machinery Directive)

Declaration of Incorporation

according to the EC Machinery Directive 2006/42/EC, Annex II, 1.B for partly completed machinery

We, **GEMÜ Gebr. Müller Apparatebau GmbH & Co. KG**
Fritz-Müller-Straße 6-8
74653 Ingelfingen-Criesbach, Germany

declare that the following product

Make: **GEMÜ Motorized angle seat globe valve**

Commercial name: **GEMÜ 549**

meets the following essential requirements of the Machinery Directive 2006/42/EC:

1.1.2. a), 1.1.2. d), 1.1.3., 1.1.4., 1.1.5., 1.1.6., 1.1.7., 1.1.8., 1.2.1., 1.3., 1.3.2., 1.3.4., 1.3.5., 1.3.6., 1.3.7., 1.3.8., 1.3.9., 1.5.1., 1.5.3., 1.5.5., 1.5.6., 1.5.7., 1.6.1., 1.6.3., 1.6.5., 2.1.1., 2.3., 3.2.1., 3.2.2., 3.3.2., 3.3.4., 4.1.2.1., 4.1.2.3., 4.1.2.4., 4.1.2.5., 4.1.2.6. a), 4.1.2.6. c), 4.1.2.6. d), 4.1.2.6. e), 4.1.3., 4.2.1.4., 4.2.2., 4.2.3., 4.3.1., 4.3.2., 4.3.3., 4.4.1., 4.4.2., 5.2., 5.3., 5.4., 6.1.1., 6.3.1., 6.4.3.

We also declare that the specific technical documentation has been compiled in accordance with part B of Annex VII.

The manufacturer or his authorised representative undertake to transmit, in response to a reasoned request by the national authorities, relevant information on the partly completed machinery. This transmission takes place:

Electronically

Authorised documentation officer **GEMÜ Gebr. Müller Apparatebau GmbH & Co. KG**
Fritz-Müller-Straße 6-8
74653 Ingelfingen, Germany

This does not affect the industrial property rights!

Important note! The partly completed machinery may be put into service only if it was determined, where appropriate, that the machinery into which the partly completed machinery is to be installed meets the provisions of this Directive.

2019-10-02



Joachim Brien
Head of Technical Department

21 Declaration of conformity according to 2014/68/EU (Pressure Equipment Directive)

EU Declaration of Conformity

in accordance with 2014/68/EU (Pressure Equipment Directive)

We, GEMÜ Gebr. Müller Apparatebau GmbH & Co. KG
Fritz-Müller-Straße 6-8
74653 Ingelfingen-Criesbach, Germany

declare that the product listed below complies with the safety requirements of the Pressure Equipment Directive 2014/68/EU.

Description of the pressure equipment:	GEMU 549
Notified body:	TÜV Rheinland Industrie Service GmbH
Number:	0035
Certificate no.:	01 202 926/Q-02 0036
Conformity assessment procedure:	Module H
Technical standard used:	EN 1983, AD 2000

Note for products with a nominal size \leq DN 25:

The products are developed and produced according to GEMÜ process instructions and quality standards which comply with the requirements of ISO 9001 and ISO 14001.

According to Article 4, Paragraph 3 of the Pressure Equipment Directive 2014/68/EU these products must not be identified by a CE-label.

2021-02-08



Joachim Brien
Head of Technical Department

22 Declaration of conformity according to 2014/30/EU (EMC Directive)

EU Declaration of Conformity

in accordance with 2014/30/EU (EMC Directive)

We, GEMÜ Gebr. Müller Apparatebau GmbH & Co. KG
Fritz-Müller-Straße 6-8
74653 Ingelfingen-Criesbach, Germany

declare that the product listed below complies with the safety requirements of the EMC Directive 2014/30/EU.

Description of the product: GEMÜ 549

Technical standards used:

Interference resistance:

- DIN EN 61326-1 (industrial processes)
- DIN EN 61800-3

Interference emission:

- DIN EN 61800-3

2021-04-29



Joachim Brien
Head of Technical Department



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www.gemu-group.com

Subject to alteration

06.2021 | 88614476

